



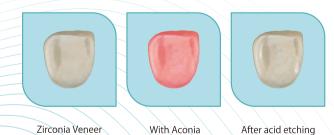
# Aconia Auxiliary Bonding Coating

# Innovative Solution to Greatly Improve the Zirconia Bonding Strength

- Aconia zirconia auxiliary bonding coating is an innovative solution to solve the poor bonding problems of zirconia because of its material properties. This nanosized lithium disilicate bonding coating will greatly improve the bonding strength of zirconia by applying a ultra thin layer of it onto the surface of zirconia restorations, therefore ensuring a stable and durable bonding effect of zirconia restorations (especially veneers, inlays, onlays etc.)
- Applications: suitable for all zirconia restorations, especially ideal for zirconia inlays, onlays and veneers etc.



# Strong adhesion, Stable effect



bonding Coating

• This nano-sized lithium disilicate bonding coating ,uniformly and firmly bonded to surface of zirconia after firing and prone to acid corrosion, greatly improve the bonding strength of zirconia by greatly increasing the zirconia specific surface area, enlarging the surface pores, and strengthening the surface roughening treatment effect to achieve a good acid etching effect, ensuring a stable and durable bonding effect of zirconia restorations to dentin.



## Ultra thin, Super simple







Before Brushing

While Brushing

Finished

- The nano-sized bonding coating could be applied ultra thin. This ultra thin layer ensures a precise fit when cementing zirconia restorations and a free creation of esthetically demanding restorations.
- Super simple brushing method with red bio-compatible indicator in the coating help the users adjust the coating thickness easily and efficiently based on the visualized color indication.
- Conventional glass ceramic bonding methods (acid corrosion, silane coupling, etc.) can be used clinically.

# **Material Properties**

| Composition  | Three-Point Flexural<br>Strength (Mpa) | Chemical solubility ( µg/cm <sup>2</sup> ) | CTE (25-500°C)<br>(10 <sup>-6</sup> K <sup>-1</sup> ) | Crystallization<br>Temp. (℃) | Transition<br>Temp. (℃) |
|--|--|--|---|------------------------------|-------------------------|
| SiO2, Al2O3, Li2O, K2O,<br>Na2O, other oxides etc. | 95                                     | <100                                       | 10.3±0.5  | 970                          | 588                     |

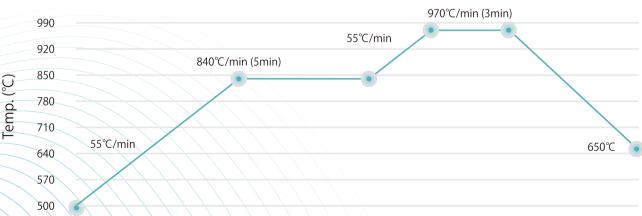
# **Specification**

| Specification | Aconia Zirconia Bonding Coating Set  |
|---------------|--------------------------------------|
| 2g In Syringe | Blending Liquid, Bonding Tool, Brush |

<sup>\*</sup> Storage conditions: It is recommended to be stored indoors in a well ventilated, clean and dry environment without corrosive gases.

# **Firing Curve**

| Initial Temp<br>(°C) | Heating rate<br>(°C/min) | Sintering Temp. $(^{\circ}C)$ | Holding time<br>(min) | Heating rate<br>(°C/min) | Sintering Temp. $(^{\circ}C)$ | Holding time<br>(min) | Furnace cooling |
|----------------------|--------------------------|-------------------------------|-----------------------|--------------------------|-------------------------------|-----------------------|-----------------|
| 500                  | 55                       | 840                           | 5                     | 55                       | 970                           | 3                     | 650             |



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